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| Parent Code | SEG180BDESC |
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| SPECIFICATIONS                        | SEGDM50B    | SEGDM92B    | SEGDM120B   | SEGDM150B   | SEGDM180B   |
|---------------------------------------|-------------|-------------|-------------|-------------|-------------|
| Base Size:                            | 345 x 215mm | 345 x 215mm | 420 x 250mm | 460 x 275mm | 520 x 320mm |
| Collar Diameter:                      | Ø55mm       | Ø60mm       | Ø60mm       | Ø60mm       | Ø75mm       |
| Column Diameter:                      | Ø60mm       | Ø60mm       | Ø70mm       | Ø80mm       | Ø80mm       |
| Drilling Capacity<br>(Chuck Size):    | Ø16mm       | Ø16mm       | Ø16mm       | Ø16mm       | Ø20mm       |
| Maximum Distance<br>Spindle to Base:  | 450mm       | 540mm       | 600mm       | 670mm       | 685mm       |
| Maximum Distance<br>Spindle to Table: | 300mm       | 390mm       | 410mm       | 480mm       | 495mm       |
| Motor Power:                          | 220W(370W)  | 220W(370W)  | 350W(550W)  | 450W(650W)  | 550W(750W)  |
| Number of Speeds:                     | 5           | 12          | 16          | 16          | 16          |
| Overall Height:                       | 750mm       | 840mm       | 960mm       | 1070mm      | 1085mm      |
| Speed Range:                          | 460-2890rpm | 210-2580rpm | 210-3340rpm | 120-3000rpm | 120-3000rpm |
| Spindle Centre to<br>Column:          | 127mm       | 127mm       | 165mm       | 178mm       | 216mm       |
| Spindle Nose Taper:                   | MT2         | MT2         | MT2         | MT2         | MT3         |
| Spindle Travel:                       | 60mm        | 60mm        | 80mm        | 80mm        | 80mm        |
| Supply:                               | 230V        | 230V        | 80mm        | 230V        | 230V        |
| Swing:                                | 254mm       | 254mm       | 330mm       | 356mm       | 432mm       |
| Working Base Surface<br>Size:         | 160 x 180mm | 160 x 180mm | 210 x 190mm | 200 x 220mm | 240 x 280mm |
| Working Base Surface<br>Size:         | Ø248mm      | Ø248mm      | Ø310mm      | Ø310mm      | Ø355mm      |