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**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.



Parts Information:  
**Pillar Drill Bench 12-Speed 840mm Height  
 370W/230V  
 Model No: GDM92B**

Item	Part No.	Description
1	GDM92B/01	Base
2	GDM92B/02	Bolt M10 x 25mm
3	GDM92B/03	Column
4	GDM92B/04	Rack Ring
5	GSM610.S	Grub Screw M6 x 10mm
6	GDM92B/06	Rack
7	GDM92B/07	Table Arm Bracket
7A	GDM92B/07A	Table Arm
8	SN8.S	Steel Nut M8
9	GDM92B/09	Worm Gear
10	GDM92B/10	Gear
11	GDM92B/11	Shaft
12	GDM92B/12	Handle
14	GDM92B/14	Plug
15	GDM92B/15	Clamp Bolt
15A	GDM92B/15A	Table Bolt
16	GDM92B/16	Table
17	MSP510.S	Machine Screw Pan Head Phillips M5 x 10mm
18	FWM5.S	Flat Washer M5
19	SCB1230.SB	Socket Cap Bolt M12 x 30mm Black
20	GDM92B/20	Chuck
21	GDM92B/21	Arbor
22	GDM92B/22	Spindle
23	B/6204-2RS	Bearing
24	GDM92B/24	Spindle Sleeve
25	B/6201ZZ	Bearing
26	RE231V3-06	External Circlip
27	GDM92B/27	Rubber Washer
28	GDM92B/28	Feed Shaft
29	GDM92B/29	Clamp Bolt
30	GDM92B/30	Scale Ring
31	GDM92B/31	Handle Body
32	GDM92B/32	Handle
33	GDM92B/33	Knob
34	GDM92B/34	Set Screw, Headless
36	GDM92B/36	Body
37	GDM92B/37	Hex Key
38	GDM92B/38	Hex Key
39	GSM812.S	Grub Screw M8 x 12mm
40	GDM92B/40	Slide Bar Bolt
41	GDM92B/41	Screw
42	GDM92B/42	Slide Bar

Item	Part No.	Description
44	GDM92B/44	Chuck Key
45	GDM92B/45	Spring
46	GDM92B/46	Spring Seat
47	GDM92B/47	Half Nut, Fine Pitch M12 x 1.5mm
48	GDM92B/48	Plastic Nut
49	GDM92B/49	Pan Screw, Self-Tap 6" x 1/2"
50	GDM92B/50	Switch (c/w Cover)
51	GDM92B/51	Wire Clamp
52	MSP410.S	Machine Screw Pan Head Phillips M4 x 10mm
53	GDM92B/53	Motor Base
54	GDM92B/54	Motor
55	SS830.S	Hex Head Set Screw M8 x 30mm
56	GDM92B/56	Washer
58	GDM92B/58	V-Belt K-456
59	GDM92B/59	Centre Pulley
60	GDM92B/60	Headless Set Screw
61	DPG99	Drill Press Guard
62	RE231.05	External Circlip
63	B/6203ZZ	Bearing
64	GDM92B/64	Collar
65	GDM92B/65	Drive Sleeve
66	GDM92B/66	Spindle, Pulley
67	GDM92B/67	Half Nut, Pulley M18 x 1.25mm (LH Thread)
68	MSP612.S	Machine Screw Pan Head Phillips M6 x 12mm
69	FWM6.S	Flat Washer M6
70	GDM92B/70	Pulley Cover
71	GDM92B/71	V-Belt K550 (ID-515)
72	GDM92B/72	Pulley, Motor
73	GDM92B/73	Centre Shaft
74	B/6202ZZ	Bearing
75	GDM92B/75	Nut, Fine M12 x 1.50mm
76	GDM92B/76	Washers, M12 (Flat and Spring)
77	MSP514.S	Machine Screw Pan Head Phillips M5 x 14mm
78	GDM92B/50A	Switch Housing
79	GDM92B/79	Wedge
80	GDM92B/80	Pin
81	GDM92B.81	Holder, Micro Switch
82	GDM92B.82	Holder, Micro Switch
83	GDM92B.83	Phillips Bolt M6 x 12mm
--	GDM92B/28A	Feed Part Assembly (Not Shown)
--	GDM92B/43	Instruction Manual (Not Shown)
--	GDM92B/50A	Switch Housing (Not Shown)

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