

## Parts Information: Radial Pillar Drill Bench 5-Speed 820mm Height 550W/230V Model No: GDM790BR



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sales@sealey.co.uk

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

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(Care)

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Item	Part No.	Description	Item	Part No.	Description
2	GDM92B/01	Base	49	GDM790BR/49	Rubber Bumpers
4	GDM790BR/04	Column and Flange Assembly	50	GDM790BR/50	Label
5	SS820.S	Hex Head Set Screw M8 x 20mm	51	GDM790BR/51	Belt Speed Label
6	GDM790BR/06	Table Bracket	53	MSP510.S	Machine Screw Pan Head Phillips M5 x10mm
7	GDM790BR/07	Gear, Table Lift	54	GDM790BR/54	Starwasher
8	GDM790BR/08	Gear Shaft	55	GDM790BR/55	Flatwasher
9	GDM790BR/09	Worm Pinion	56	GDM790BR/56	Rubber Washer
10	GDM790BR/10	Lift Handle	57	GDM790BR/57	Pan Head Screws
11	GDM790BR/11	Set Screw	58	GDM160FX/045	Housing for Switch
14	GDM790BR/14	Lock Handle	59	GDM92B/50	Switch, Power (c/w Cover)
15	GDM790BR/15	Vertical Rack	62	GDM790BR/62	Screw
16	GDM790BR/16	Table	63	GDM790BR/63	Clamp
17	SCB1220.SB	Socket Cap Bolt M12 x 20mm Black	64	GDM790BR/64	Bush
18	GDM790BR/18	Pulley Set Nut	65	GDM790BR/65	Wire Nut
19	GDM790BR/19	Spindle, Pulley	66	GDM790BR/66	Switch Cord
20	GDM790BR/20	Drive Sleeve Assembly	69	GDM790BR/69	Motor
21	GDM790BR/21	Drive Sleeve	70	GDM790BR/70	Key, Square Drive
22	B/6203ZZ	Bearing	71	GDM790BR/71	Motor Pulley
23	GDM790BR/23	Collar	72	GSM610.S	Grub Screw M6 x 10mm
24	SM355B.40	External Circlip	73	V/M57	V-belt (ID-1450) M57
25	GDM790BR/25	Housing	74	GDM790BR/74	Motor Bracket
26	GSM825.S	Grub Screw M8 x 25mm	75	GDM790BR/75	Cover Mount
27	GSM810.S	Grub Screw M8 x 10mm	76	GDM790BR/76	Push Tee
28	GDM790BR/28	Cap and Retain Spring	77	GDM790BR/77	Micro Switch
29	SN12.S	Steel Nut M12	78	GDM790BR/78	Hex Head Bolt
30	GDM92B/47	Half Nut, Fine Pitch M12 x 1.5mm	79	GDM790BR/79	Hex Head Screw
31	GDM790BR/31	Hex Nut	80	GDM790BR/80	Flat Washer
32	GSM824.S	Grub Screw M8 x 24mm	81	GDM790BR/81	Horizontal Tube
33	GDM790BR/33	Stop Pin	82	GDM790BR/82	Horizontal Rack
34	GDM790BR/34	Feed Shaft Assembly	83	GDM790BR/83	Head
35	GDM790BR/35	Depth Gauge Assembly	84	GDM790BR/84	Column Head
36	GDM790BR/36	Butterfly Set Screws	85	GDM790BR/85	Angle Gauge
37	GDM790BR/37	Handle Bar	86	GDM790BR/86	Nut
38	GDM790BR/38	Handle Bar Knob	87	GDM790BR/87	Vertical Lock
40	GDM790BR/40	Quill	88	GDM790BR/88	Lock Shoe, Recessed
41	GDM790BR/41	Rubber Washer	89	GDM790BR/89	Horizontal Knob Assembly
42	GDM790BR/42	Spindle Shaft	90	GDM790BR/90	Horizontal Feed Gear
43	B/6201-2RS	Bearing	91	GDM790BR/91	Socket Set Screw
44	B/6204-2RS	Bearing	92	RE231.V3-04	External Circlip
45	1050CXLE.08	External Circlip	93	GDM790BR/93	Rack Ring
46	GDM92B/20	Chuck	94	GDM790BR/94	Set Screw, Headless
46A	GDM92B/44	Chuck Key	96	GDM790BR/96	Bolt M8 x 126mm
48	GDM790BR/48	Pulley Cover			

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Item	Part No.	Description
97	SN8.SW	Wing Nut M8
98	GDM790BR/98	Hex Handle
99	GDM790BR/99	Hex Handle
100	GDM790BR/100	Lock Shoe
110	GDM790BR/110	Lock Handle
111	GDM790BR/111	Table Arm
113	GDM790BR/113	Wedge
114	GDM790BR.114	Depth Ring
115	GDM790BR.115	Roll Pin
116	GDM790BR.116	Arbor
118	GDM790BR.118	Locking Handle
119	GDM790BR.119	Screw
120	GDM790BR.120	Nut
121	GDM790BR.121	Nut
122	DPG99	Drill Press Guard
123	GDM790BR.123	Power Cord
124	GDM790BR.124	Ring

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Item	Part No.	Description
125	GDM790BR.125	Roll Pin
126	GDM790BR.126	Nut
	GDM790BR/01	Base Assembly (Not Shown)
	GDM790BR/03	Tipping Warning Label (Not Shown)
	GDM790BR/12	Hex Nut (Not Shown)
	MSP512.S	Screw, Phillips M5 x 12mm (Not Shown)
	GDM790BR/16A	Square Table (Not Shown)
	GDM790BR.35A	Scale Ring (Not Shown)
	GDM790BR/39	Quill Assembly (Not Shown)
	GDM92B/21	Arbor (Not Shown)
	GDM790BR/47	Pulley Cover Assembly (Not Shown)
	GDM790BR/52	Pulley Cover Knob (Not Shown)
	GDM790BR/60	Head Screws (Not Shown)
	GDM790BR/61	Power Cord (Not Shown)
	GDM790BR/67	Table (Not Shown)
	GDM790BR/68	Bracket (Not Shown)

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GDM790BR Issue 3 PL 30/06/20