



AUTOPLUS 180ST

Weld Settings

05718 Autoplus 180 ST:- 0.6mm Wire			
Voltage Power Switch Setting	Wire Feed Setting	Current Range	Approx. Thickness
1	2.5	30 - 35A	0.8 - 1.0mm
2	3.5	45 - 50A	1.5mm
3	5	65 - 75A	2.0mm
4	8	80 - 85A	2.5 - 3.0mm
5	10	95 - 105A	3.0 - 3.2mm
6	N/A	N/A	N/A

05718 Autoplus 180 ST:- 0.8mm Wire			
Voltage Power Switch Setting	Wire Feed Setting	Current Range	Approx. Thickness
1	2	50 - 55A	1.5mm
2	3	70 - 75A	2.0mm
3	4	85 - 90A	3.0mm
4	5	105 - 110A	3.5mm
5	7	130 - 135A	4.0mm
6	9.5	150 - 155A	5.0 - 6.0mm