



# AIR DIE GRINDER MAXI SIZE 90° PREMIER

MODEL No: **SA655**

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

**IMPORTANT:** PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



Refer to instruction manual



Wear eye protection



Wear protective gloves



Wear ear protection



Wear a mask

## 1. SAFETY

- ✓ Follow all workshop Health & Safety rules, regulations and conditions when using tool.
- ❑ **WARNING!** Disconnect from air supply before changing grinding bit or servicing.
- ✓ Maintain die grinder in good condition and replace any damaged or worn parts. *Use genuine parts only. Unauthorised parts may be dangerous and will invalidate the warranty.*
- ❑ **WARNING!** Check correct air pressure is maintained and not exceeded. We recommended 90psi.
- ✓ Keep air hose away from heat, oil and sharp edges. Check air hose for wear before each use and ensure that all connections are secure.
- ❑ **WARNING!** Before each use check grinding bit is secure, and the bit is not worn or damaged. If damaged, replace immediately.
- ✓ Ensure replacement grinding bits are not damaged (cracks, deformations or splinters etc).
- ✓ Always use the correct grinding bit suitable for the material being ground. Ensure the maximum speed specification of the bit is higher than that indicated on the machine data plate.
- ❑ **WARNING!** Always wear approved eye or face protection when operating the die grinder.
- ✓ Use breathing protection in accordance with COSHH regulations if fumes or dust pose a hazard.
- ✓ Wear ear defenders and gloves if necessary.
- ✓ Depending on the task, sander noise level may exceed 85dB in which case wear safety ear defenders.
- ✓ Keep hands and body clear of the workpiece when operating the die grinder.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip shoes.
- ✓ Secure unstable workpiece with a clamp, vice or other adequate holding device.
- ✓ Keep children and non-essential persons away from the working area.
- ✓ Avoid subjecting grinding bit to excessive strain, always ease grinding bit against workpiece (a harsh impact may break the bit). Maintain a controlled progression.
- ✓ Wear suitable clothing to avoid snagging. **DO NOT** wear loose jewellery and tie back long hair.
- ✗ **DO NOT** get the die grinder wet or use in damp or wet locations.
- ✗ **DO NOT** hold the workpiece by hand. Use clamps or a vice to secure the workpiece.
- ✗ **DO NOT** use the die grinder for a task it is not designed to perform.
- ✗ **DO NOT** use cutting off wheels or router cutting wheels in the die grinder.
- ❑ **WARNING! DO NOT** use die grinder if damaged or faulty. Contact your local service agent.
- ✗ **DO NOT** use die grinder unless you have been instructed in its use by a qualified person.
- ✗ **DO NOT** carry the die grinder by the air hose, or yank the hose from the air supply.
- ✗ **DO NOT** direct air from the air hose at yourself or others.
- ❑ **WARNING! DO NOT** grind any materials containing asbestos.
- ❑ **WARNING!** The die grinder will continue to run for a short period after the trigger is released.
- ✗ **DO NOT** turn the die grinder on whilst the grinding bit is in contact with the workpiece.
- ✗ **DO NOT** use die grinder where there are flammable liquids, solids or gases such as paint solvents, including waste wiping or cleaning rags etc. as generated sparks may be dangerous.
- ✗ **DO NOT** touch the workpiece close to the ground surface as it will be very hot. Allow to cool. The workpiece may also be very sharp.
- ✗ **DO NOT** operate die grinder if you are tired or under the influence of alcohol, drugs or intoxicating medication.
- ✓ When not in use disconnect from air supply and store in a safe, dry, childproof location.

### DANGER OF FIRE/EXPLOSION HAZARD

- ❑ **WARNING!** The grinding process can produce streams of sparks (especially when grinding ferrous metals) which are a potential source of ignition.
- ✗ **DO NOT** use the grinder where there are flammable liquids, solids or gases.
- ✗ **DO NOT** allow grinder sparks to make contact with the operator's clothing or any other fabric such as cleaning rags. Fabrics contaminated with inflammable materials such as petrol, oil, grease, paint and solvents are a particular fire hazard.
- ✓ To reduce the risk of clothing catching fire the operator should wear wool or cotton outer garments treated with a fire retardant in preference to man-made fibres.

## 2. INTRODUCTION

Composite cover moulded around lightweight aluminium alloy housing, reduces effects of chill on operator's hands and provides added control. Air motor with quality bearings for smooth and powerful operation. Exhaust outlet adjusts 360°, keeping airflow away from operator. Safety trigger prevents inadvertent operation. Ideal for re-shaping, deburring and smoothing off rough edges on castings. Suitable for the professional workshop. Available with 'Midi' type body or for added power 'Maxi' bodied versions. Model No. SA656 features long reach shank with an overall length of 260mm.

## 3. SPECIFICATION

**Model No:** ..... **SA655.**  
**Configuration:** ..... 90° - Maxi  
**Collet Size:** ..... Ø6mm  
**Free Speed:** ..... 18000rpm  
**Air Consumption:** ..... 4cfm  
**Operating Pressure:** ..... 90psi  
**Air Inlet Size:** ..... "1/4" BSP"  
**Length:** ..... 175mm  
**Weight:** ..... 0.8kg  
**Noise Power/Pressure:** ..... 95/84dB(A)  
**Vibration/Uncertainty:** ..... 1.25/0.61m/s<sup>2</sup>

## 4. PREPARATION

### 4.1. Air Supply

**WARNING!** Ensure the air supply is clean and does not exceed 90psi while operating the die grinder. Too high an air pressure and unclean air will shorten the product life due to excessive wear, and may be dangerous causing damage and/or personal injury.

4.1.1. Ensure die grinder air valve (or trigger) is in "Off" before connecting to the air supply.

4.1.2. You will require an air pressure of 90psi, and an air flow according to specification.

4.1.3. Drain the air tank daily. Water in the air line will damage the die grinder.

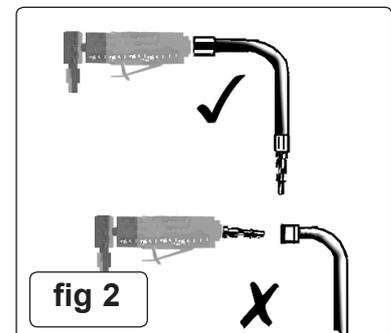
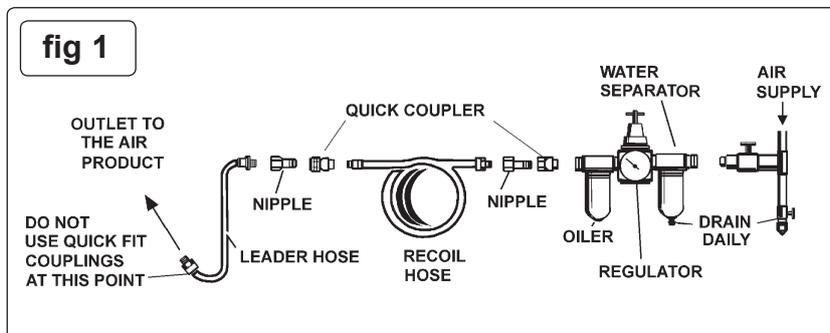
4.1.4. Clean air inlet filter weekly.

4.1.5. Line pressure should be increased to compensate for unusually long air hoses (over 8metres). The minimum hose diameter should be 1/4" internal diameter and fittings must have compatible dimensions.

4.1.6. Keep hose away from heat, oil and sharp edges. Check hose for wear, and make certain that all connections are secure.

### 4.2. Couplings.

Vibration may cause failure if a quick change coupling is connected directly to the die grinder. To overcome this, connect a leader hose to the grinder (Sealey ref: AH2R or AH2R/38). A quick change coupling may then be used to connect the leader hose to the air line recoil hose. See fig 1 & fig 2.



## 5. OPERATION

### 5.1. Fitting Grinding Bit

**WARNING!** Disconnect from the air supply before changing grinding stone.

5.1.1. Check that grinding stones are not damaged in any way such as cracks, deformations or splinters etc. Damaged stones must not be used.

5.1.2. Use the spanners supplied to loosen collet locking collar. Insert grinding stone ensuring that a minimum of 10mm gripping length is observed and re-lock collar.

### 5.2. Operating

**WARNING! Ensure you have read, understood and apply Section 1 safety instructions.**

5.2.1. Connect the die grinder to the air supply as described in Section 4.

5.2.2. To start, hold firmly and push the trigger locking lever forward whilst depressing trigger.

5.2.3. The stone must be running at its maximum speed before attempting to grind the workpiece.

5.2.4. Slowly and smoothly bring the grinding stone toward the workpiece (avoid jerky movements). Exert adequate pressure on the die grinder to grind according to the type and size of the material you are working with. Avoid subjecting bit to excessive strain or harsh impacts. Always hold die grinder firmly and ease grinding stone against workpiece. Maintain a controlled progression.

× **DO NOT** allow die grinder to free run for an extended period of time as this will shorten its life.

## 6. MAINTENANCE

- ❑ **WARNING!** Disconnect die grinder from air supply before changing accessories, servicing or performing maintenance. Replace or repair damaged parts.
- 5.1. If air supply does not have an oiler, lubricate the air die grinder daily with a few drops of Sealey air tool oil dripped into the air inlet to prolong its life.
- 5.2. Clean the die grinder after use.
- 5.3. Loss of power or erratic action may be due to the following:
  - a) Excessive drain on the air line. Moisture or restriction in the air pipe. Incorrect size or type of hose connectors. To remedy check the air supply and follow instructions in Section 4.
  - b) Grit or gum deposits in the die grinder may also reduce performance. If your model has an air strainer (located in the area of the air inlet), remove the strainer and clean it. Flush the die grinder out with gum solvent oil or an equal mixture of SAE No 10 oil and paraffin. Allow to dry before use.
- 5.4. For a full service contact your local Sealey service agent.
- 5.5. When not in use, disconnect from air supply, clean die grinder and store in a safe, dry, childproof location.
- 5.6. Periodically lubricate crown and pinion gear with general purpose oil through the lubrication point.

### ENVIRONMENT PROTECTION



Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.

**Note:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**Important:** No Liability is accepted for incorrect use of this product.

**Warranty:** Guarantee is 12 months from purchase date, proof of which is required for any claim.

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