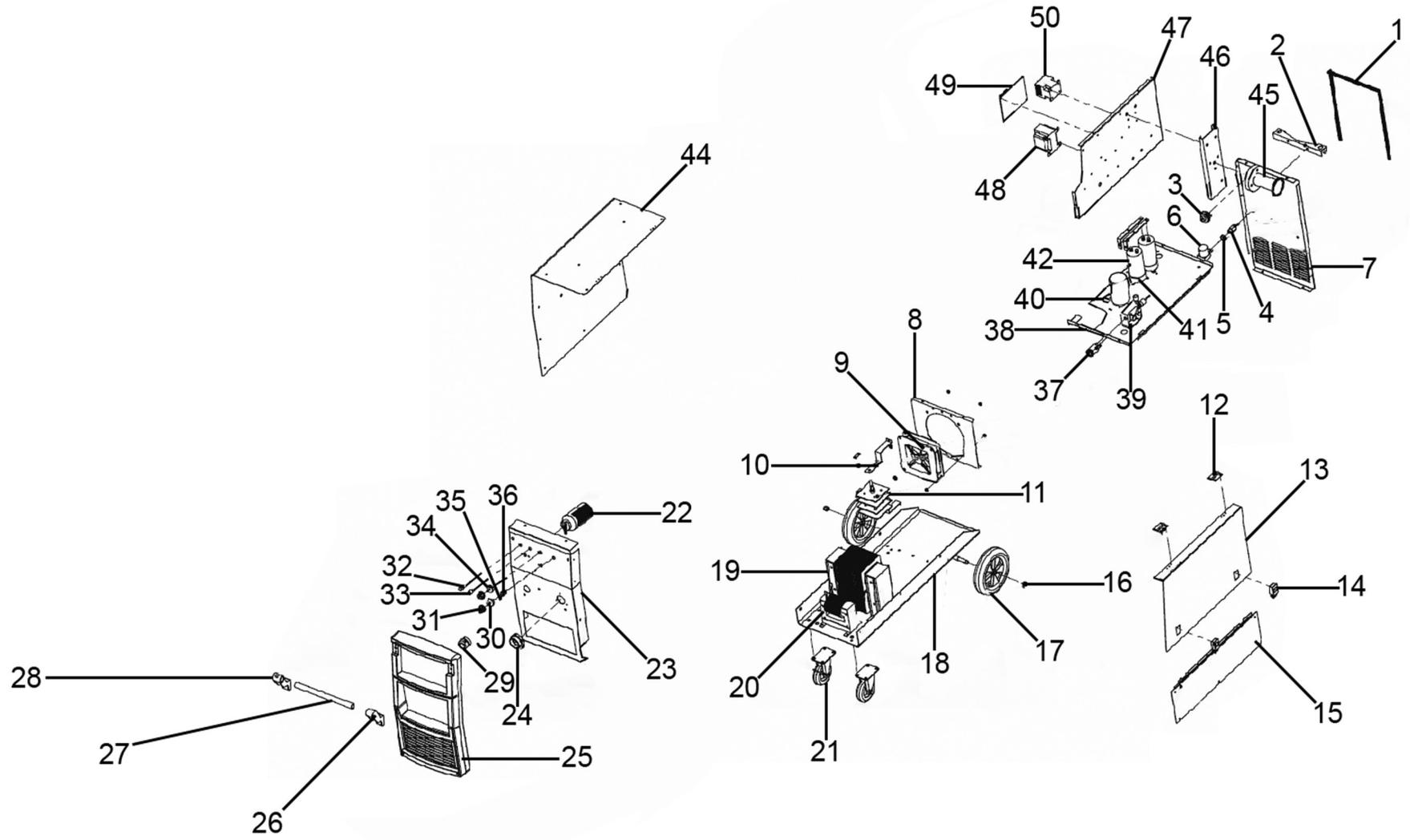




Parts Information:  
Professional MIG Welder 250Amp 230V with Binzel® Euro Torch  
Model No: SUPERMIG255



**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

There may be alternative versions of this product, please contact us should you require this information.

**IMPORTANT:** No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person

**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.

Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk. IP32 7AR



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Parts Information:  
**Professional MIG Welder 250Amp 230V  
 with Binzel® Euro Torch  
 Model No: SUPERMIG255**

| Item | Part No.   | Description               |
|------|------------|---------------------------|
| 1    | SMIG275.01 | Chain                     |
| 2    | SMIG275.02 | Cylinder Support          |
| 3    | SMIG275.03 | Cable Gland               |
| 4    | SMIG275.04 | Gas Connector             |
| 5    | SMIG275.05 | Copper Nut                |
| 6    | SMIG275.06 | Electro-Valve             |
| 7    | SMIG275.07 | Rear Panel                |
| 8    | SMIG255.08 | Mounting Panel, Fan       |
| 9    | SMIG255.09 | Fan                       |
| 10   | SMIG255.10 | Metal Support             |
| 11   | SMIG255.11 | Rectifier                 |
| 12   | SMIG275.12 | Hinge                     |
| 13   | SMIG275.13 | Side Panel, Upper Right   |
| 14   | SMIG275.14 | Door Lock                 |
| 15   | SMIG255.15 | Side Panel, Lower Right   |
| 16   | SN10.SD    | Steel Nut M10 Domed       |
| 17   | SMIG275.17 | Wheel, Fixed              |
| 18   | SMIG255.18 | Bottom Panel              |
| 19   | SMIG255.19 | Transformer               |
| 20   | SMIG255.20 | Reactance                 |
| 21   | SMIG275.21 | Wheel, Swivel Castor      |
| 22   | SMIG255.22 | Switch, Rotary (c/w Knob) |
| 23   | SMIG255.23 | Front Panel               |
| 24   | SMIG275.24 | Torch Holder              |
| 25   | SMIG275.25 | Frame, Front              |
| 26   | SMIG275.26 | Handle Support, Right     |
| 27   | SMIG275.27 | Handle                    |

| Item | Part No.      | Description                      |
|------|---------------|----------------------------------|
| 28   | SMIG275.28    | Handle Support, Left             |
| 29   | SMIG275.29    | Quick Socket (Euro)              |
| 30   | PMIG3530.30   | Knob, Potentiometer              |
| 31   | SMIG180.V3-08 | Potentiometer (c/w Switch)       |
| 32   | SMIG275.32    | Indicator Light, Green           |
| 33   | SMIG275.33    | Indicator Light, Yellow          |
| 34   | SMIG180.V3-06 | Potentiometer                    |
| 35   | SMIG275.35    | Switch, Power Toggle             |
| 36   | PMIG3530.24   | Grip                             |
| 37   | SMIG275.37    | Copper Head, Quick Socket        |
| 38   | SMIG275.38    | Middle Panel A                   |
| 39   | PMIG3530.41   | Drive Motor                      |
| 40   | SMIG275.40    | Resistor                         |
| 41   | SMIG275.41    | Clamp, Capacitor                 |
| 42   | SMIG255.42    | Capacitor                        |
| 44   | SMIG275.44    | Side Panel, Left                 |
| 45   | SMIG275.45    | Spool Holder                     |
| 46   | SMIG275.46    | Support, Spool Holder            |
| 47   | SMIG255.47    | Middle Panel B                   |
| 48   | SMIG275.48    | Control Transformer              |
| 49   | SMIG275.49    | PCB                              |
| 50   | SMIG275.50    | AC Contactor                     |
| --   | M/MIG210.58   | Mig Torch (Not Shown)            |
| --   | REG/MT        | MIG Gas Regulator (Not Shown)    |
| --   | SMIG275.54    | Threaded Sleeve (Not Shown)      |
| --   | SMIG275.55    | Connector, Gas Valve (Not Shown) |
| --   | MIG/GH        | Gas Hose (Not Shown)             |

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