



Item	Part No.	Description
1	TIG200HF.01	Handle
2	TIG200HF.02	Cover
3	TIG200HF.03	Control Module
4	TIG200HF.04	Secondary PCB
5	TIG200HF.05	Tension Plate
6	PMIG6025S.15	Cable Gland
7	TIG200HF.07	Power Lead
8	TIG200HF.08	Switch Rotary c/w Knob LW39-16B©
9	TIG200HF.09	Connector
10	TIG200HF.10	Back Panel
11	TIG200HF.11	Connecting Screw Rod
--	TIG200HF.11A	Copper Nut

Item	Part No.	Description
12	TIG200HFACDC.12	Valve
13	TIG200HF.12	Control Fan
14	TIG200HF.13	PCB For Switch
15	TIG200HF.14	PCB Board
16	TIG200HF.15	Rectifier (Single Phase)
17	TIG200HF.16	Rectifier Inverter Board
18	TIG200HF.17	IGBT Kit
19	TIG200HF.18	Foot Support
20	TIG200HF.19	Rectifier
21	TIG200HF.20	Bottom Panel
22	TIG200HF.21	Foot
23	TIG200HF.22	Middle Panel

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. There may be alternative versions of this product, please contact us should you require this information.

IMPORTANT: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.



Parts Information:
TIG/MMA HF AC/DC Inverter Welder 200A 230V
Model No: TIG200HFACDC.V2

Item	Part No.	Description
24	TIG200HF.23	Reactor
25	TIG200HF.24	Control Transformer
26	TIG200HF.25	Gas Connector
27	TIG200HF.26	Torch Connection
28	TIG200HF.27	Front Panel (Plastic)
29	TIG200HF.28	Torch Assembly
30	TIG200HF.29	Earth Cable
31	TIG200HF.30	Quick Socket (Euro)
32	TIG200HF.31	Potentiometer Knob
33	TIG200HF.32	Support Plate
34	TIG200HFACDC.34	Control Panel
35	TIG200HF.34	EMC

Item	Part No.	Description
36	TIG200HF.35	Inverter (A)
37	TIG200HF.36	Quick Diode
38	TIG200HF.37	Inverter (B)
39	TIG200HF.38	Inverter PCB Board
40	TIG200HF.17	IGBT Kit
41	TIG200HF.40	Resistance Wire (A)
--	TIG200HF.40A	Resistance Wire (B)
42	TIG200HF.41	Gun Switch Isolation Plate
43	TIG200HF.42	PCB Panel
44	TIG200HFACDC.44	EMI Filter Bracket
45	TIG200HFACDC.45	Main Control Board
46	TIG200HFACDC.46	EMI Filter

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